

SOUTH PRODUCTION NOTES

Oct 15, 2015
7-3 Shift notes

BASF EMPLOYEES

21 Last Recordable
21 Last Lost Time

SAFETY Notes: Please keep the tow motor traffic speed down in the plant, especially around corners, through doorways and inside buildings. Also, be sure to use your horn to let others know you are in the area.

Title V Notes: Keep eye on Trimer stage 2 and stage 3. They are both in range while we are running

#1 MED / AI 5637:

Hold...we have plenty of bags on the floor to feed the calciner but still not feeding yet until pfadler drying done or whenever engineering and production team advises.

#1 RC / AI 5637:

Not feeding yet until pfadler drying done or whenever engineering and production team advises.

#2 MED line / Cu 0560:

Having issues with extruder. Increasing water 10 lbs in recipe middle afternoon shift. The auger was pulled on midnight shift and replaced. It will be ready to go on day shift—per Kristen.

#2 RC/ Cu 0560:

On hold until we are back up and running. When feeding, get a whirl pack sample at the beginning and middle of each shift off calciner (label the sample with Lot # and current drum #).

#3 MED line / D 0704:

Hold until more Siral comes in (if we need to make more). End seals will need greased once a shift.

#3 RC / D 0704:

Continue.
MAKE SURE ALL BAGS ARE CLOSED COMING OFF THE CALCINER, AND BE SURE THE LABEL POUCH IS SECURE!

#4 RC / D 0222:

Per Bill Grodecki, BOX15 SS #1 will need to be refired (one of the recently re-impregnated bags). Tried to get started but calciner discharge feeder motor is bad and electricians removed/took to shop. Need replacement, work order submitted.

#5 RC / Hold for refractory repair:

Cleaning is ongoing, area roped off from earlier work

The Feed end rotolock has been dropped so that we can clean it out (it was clogged with material).

Need to locate more cartridges

Need a WO to reinstall feed end rotolock.

WOW for the 5A blowdowns again. They are still not working well

#6 RC & Dryer / D 1765 LAQ:

All feed has been exhausted. Calciner cooling down and dryer coming down – clean up plans have changed as we do not know what will be on #6 RC next. Bring everything down including the Sly scrubber by tonight. The Sly scrubber will then need to be off and locked out for Lucas to snake lines going to sumps in the morning.

NOTE: Buggies are all on first floor and were cleaned out, but still have some residue in them. They need to be cleaned again.

West Pfaudler / 4601

Reached a Lol that is in range about half way through midnight shift and began colling. The next solution has been made up. Plan to start the 2nd impreg on Thursday day shift.

On the new panelview, Kirk has added a pfaudler lid pressure average in the upper left corner. It is not really giving us a good number as to the pressure in the pfaudler.

East Pfaudler/ D 1765 LAQ done:

Pfaudler and hopper have been washed out and the lid has been reinstalled. Will start next product as soon as calciner has been cleaned. NOTE: MOD for D-1766 was brought to GL office but this may not be the next product for the east pfaudler and #6 RC. No activity on pfaudler until otherwise advised.

6 Tank: Tank empty

7 Tank: Cleaned and rinsed

National Dryer / Clean.

Hold

PK Blender: D 0222 impregs:

PK has been washed out.

Floor has been washed down.

Dust collector can be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.

Gauge should be reset at 3.5 and 4.25

Abbe Blender: D 5206 is next

Fence repair was done on Friday. Will need maintenance to replace door sensors. PLEASE CHECK STATUS OF THIS...ARE WE RUNNING SOON?

HF CD is on Andrew's desk.

Operators may need a refresher on HF and procedures for running 5206.

NOTE: flow meter parts delivered and reinstalled.

Tower 3 / QVAM next:

Bottom has been replaced and tower loading 2nd half afternoon shift.

Unfortunately, there is no recipe in the system so we could not start. Kristen has been notified.

Tower 6 / DPT 101:

Tower unloaded and holding.

Need to have Kirk troubleshoot when tower is under H2.

Cu-0860 repacking in screening room:

Will need to inspect lots 341-349 and 363-369 when they come in.

North Screener / DPT-0101:

1 tote that still needs to be finished. Continue and get the lot comp sample when finished.

South Screener / DPT-0101:

Done.

#2662 (west) Pill Machine /

Machine together and working on dry run late afternoon Wednesday. Operator reported that oil pump making noise, needs inspected by mechanic (work order written).

#2664 (east) Pill Machine /

Down for cleaning, retooling. Table seals in, continue installation

TK #2 / down:

Unloaded all cars for refractory repairs.

TK #4 / Cu 0540:

All saggars have been unloaded and blowers are still running. Holding for repairs.

NOTE: Milling done for now. Old v-2046 drums have been cleaned and disposed of.

We need to relabel 8 drums for Grodecki. Instructions to come.

Harrop Kiln / Al 3920:

All material is finished. Need to evaluate if we can rebuild the cars while it is down.

Building 27 Belt Filter / Cu 0808:

Gredco to inspect tank 4 on Thursday. We will start running the 6020 after the inspection.

-When receiving Copper nitrate from the North end, it will be necessary to have the suction at -5 or more on the scrubber to tanks 109/110 in order for the North end to get their prompt to send the solution. This means we will need to choke back the suction to tank two in order to get enough suction to trigger the interlock.

PRODUCTION PRIORITIES:

- 1) #6RC/East Pfaudler/CTO
- 2) West Pfaudler
- 3) South Precip/Dry
- 4) West Blender Pill Room
- 5) V-2046 Milling/Mill/Dust Collector/Dumper
- 6) #4 RC for D-0222
- 7) #2 MED/#2RC
- 8) #1 MED/#1RC
- 9) Reduction Towers
- 10) #2 RC North
- 11) #3MED/#3RC

12) North PK/Wyssmont